MODIFICATIONS REPORT
PRODUCT: 8055 CNC
Version V2.22

Index.

1. CHECKSUM C2EC989E....2
2. MANUALS....2
3. STOP....2
4. INCOMPATIBILITIES....2
5. HARDWARE MODIFICATIONS....2
6. NEW FEATURES....3
6.1 Axis filters for movements with the handwheel....3

1. CHECKSUM C2EC989E
2. Manuals
3. Stop
4. Incompatibilities
5. Hardware modifications
6. New features
6.1 Axis filters for movements with the handwheel

Affected by the new features.

not affected

6.1 Axis filters for movements with the handwheel

New axis filters are available for smoother movements with the handwheel After this version, it will be possible to configure the machine with specific filters for smoother handwheel movements. This way, these filters are prevented from affecting the rest of the machine movements.

The axis filters for movements with the handwheel are activated by bit 14 of the general machine parameter HDIFFBAC (P129). The frequency of these filters is indicated by the machine axis parameter HANFREQ (P104).